



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5374-1
Job Sheet 169492



Part No: D5374-1

Job Qty: 12 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/14/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/13/17	12/13/17	0.00	0.00	Start Up Machining-4		FK 17-12-14
100	Hardinge	12 pcs	12/14/17	12/14/17	0.00	1.53	Hardinge		FK 17-12-14
120	QC	12 pcs	12/14/17	12/14/17	0.00	0.00	QC8		17-12-15
130	Packaging	12 pcs	12/14/17	12/14/17	0.00	0.00	Packaging3-2		SD
140	QC21-SA	12 Ea	12/14/17	12/14/17	0.00	0.00	QC21		DEC 18 2017

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374

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DAS
21
8-03

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	0	43	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
2	Bushing	0.750Inches ± 0.030	0.780 0.720	Diameter	
3	Bushing	0.196Inches + 0.005 - 0.001	0.201 0.195	Diameter	
4	Bushing	0.310Inches ± 0.030	0.340 0.280		
5	Bushing	0.060Inches ± 0.010	0.070 0.050		
6	Bushing	0.020Inches ± 0.010	0.030 0.010		
7	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	

Plex 12/13/17 9:37 AM dart.lacelle.linda

DART
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Bushing

PART NO: D5374-1

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/14/17

Job No: 169492